

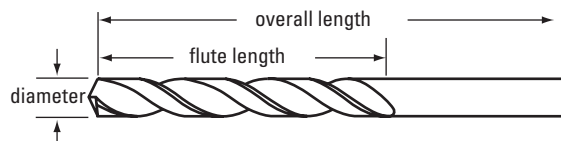
Slow Spiral Style 150C

Features/Benefits:

- Slow helix, wide flutes, and bright finish offer excellent chip ejection performance in non-ferrous materials.
- Manufactured from premium high-speed steel.
- 118° point.
- Bright, finish standard from stock; alternate coatings available as stock modifications.

Application Information:

- brass, bronze
- non-ferrous materials
- Recommended for drilling hard rubber, fiber, dura-plastics, and thermoplastics.



Style 150C Bright Finish

INCH SIZES

Drill Diameter				Overall Length		Flute Length		Style 150C
Fraction	Wire/Let	Decimal	mm	Inch	mm	Inch	mm	Bright
80		.0135	0.34	.7500	19.05	.1250	3.18	46350
79		.0145	0.37	.7500	19.05	.1250	3.18	46349
78		.0160	0.41	.8750	22.23	.1875	4.76	46348
77		.0180	0.46	.8750	22.23	.1875	4.76	46347
76		.0200	0.51	.8750	22.23	.1875	4.76	46346
75		.0210	0.53	1.0000	25.40	.2500	6.35	46345
74		.0225	0.57	1.0000	25.40	.2500	6.35	46344
73		.0240	0.61	1.1250	28.58	.3125	7.94	46343
72		.0250	0.64	1.1250	28.58	.3125	7.94	46342
71		.0260	0.66	1.2500	31.75	.3750	9.53	46341
70		.0280	0.71	1.2500	31.75	.3750	9.53	46340
69		.0292	0.74	1.3750	34.93	.5000	12.70	46339
68		.0310	0.79	1.3750	34.93	.5000	12.70	46338
67		.0320	0.81	1.3750	34.93	.5000	12.70	46337
66		.0330	0.84	1.3750	34.93	.5000	12.70	46336
65		.0350	0.89	1.5000	38.10	.6250	15.88	46335
64		.0360	0.91	1.5000	38.10	.6250	15.88	46334
63		.0370	0.94	1.5000	38.10	.6250	15.88	46333
62		.0380	0.97	1.5000	38.10	.6250	15.88	46332
61		.0390	0.99	1.6250	41.28	.6875	17.46	46331
60		.0400	1.02	1.6250	41.28	.6875	17.46	46330
59		.0410	1.04	1.6250	41.28	.6875	17.46	46329
58		.0420	1.07	1.6250	41.28	.6875	17.46	46328
57		.0430	1.09	1.7500	44.45	.7500	19.05	46327
56		.0465	1.18	1.7500	44.45	.7500	19.05	46326
55		.0520	1.32	1.8750	47.63	.8750	22.23	46325
54		.0550	1.40	1.8750	47.63	.8750	22.23	46324
53		.0595	1.51	1.8750	47.63	.8750	22.23	46323

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Slow Spiral (continued) Style 150C

INCH SIZES

Drill Diameter	Fraction	Wire/Let	Decimal	mm	Overall Length		Flute Length		Style 150C Bright
					Inch	mm	Inch	mm	
1/16			.0625	1.59	1.8750	47.63	.8750	22.23	46204
	52		.0635	1.61	1.8750	47.63	.8750	22.23	46322
	51		.0670	1.70	2.0000	50.80	1.0000	25.40	46321
	50		.0700	1.78	2.0000	50.80	1.0000	25.40	46320
	49		.0730	1.85	2.0000	50.80	1.0000	25.40	46319
	48		.0760	1.93	2.0000	50.80	1.0000	25.40	46318
5/64			.0781	1.98	2.0000	50.80	1.0000	25.40	46205
	47		.0785	1.99	2.0000	50.80	1.0000	25.40	46317
	46		.0810	2.06	2.1250	53.98	1.1250	28.58	46316
	45		.0820	2.08	2.1250	53.98	1.1250	28.58	46315
	44		.0860	2.18	2.1250	53.98	1.1250	28.58	46314
	43		.0890	2.26	2.2500	57.15	1.2500	31.75	46313
	42		.0935	2.37	2.2500	57.15	1.2500	31.75	46312
3/32			.0938	2.38	2.2500	57.15	1.2500	31.75	46206
	41		.0960	2.44	2.3750	60.33	1.3750	34.93	46311
	40		.0980	2.49	2.3750	60.33	1.3750	34.93	46310
	39		.0995	2.53	2.3750	60.33	1.3750	34.93	46309
	38		.1015	2.58	2.5000	63.50	1.4375	36.51	46308
	37		.1040	2.64	2.5000	63.50	1.4375	36.51	46307
	36		.1065	2.71	2.5000	63.50	1.4375	36.51	46306
7/64			.1094	2.78	2.6250	66.68	1.5000	38.10	46207
	35		.1100	2.79	2.6250	66.68	1.5000	38.10	46305
	34		.1110	2.82	2.6250	66.68	1.5000	38.10	46304
	33		.1130	2.87	2.6250	66.68	1.5000	38.10	46303
	32		.1160	2.95	2.7500	69.85	1.6250	41.28	46302
	31		.1200	3.05	2.7500	69.85	1.6250	41.28	46301
1/8			.1250	3.18	2.7500	69.85	1.6250	41.28	46208
	30		.1285	3.26	2.7500	69.85	1.6250	41.28	46300
	29		.1360	3.45	2.8750	73.03	1.7500	44.45	46299
	28		.1405	3.57	2.8750	73.03	1.7500	44.45	46298
9/64			.1406	3.57	2.8750	73.03	1.7500	44.45	46209
	27		.1440	3.66	3.0000	76.20	1.8750	47.63	46297
	26		.1470	3.73	3.0000	76.20	1.8750	47.63	46296
	25		.1495	3.80	3.0000	76.20	1.8750	47.63	46295
	24		.1520	3.86	3.1250	79.38	2.0000	50.80	46294
	23		.1540	3.91	3.1250	79.38	2.0000	50.80	46293
5/32			.1562	3.97	3.1250	79.38	2.0000	50.80	46210
	22		.1570	3.99	3.1250	79.38	2.0000	50.80	46292
	21		.1590	4.04	3.2500	82.55	2.1250	53.98	46291
	20		.1610	4.09	3.2500	82.55	2.1250	53.98	46290
	19		.1660	4.22	3.2500	82.55	2.1250	53.98	46289
	18		.1695	4.31	3.2500	82.55	2.1250	53.98	46288
11/64			.1719	4.37	3.2500	82.55	2.1250	53.98	46211
	17		.1730	4.39	3.3750	85.73	2.1875	55.56	46287
	16		.1770	4.50	3.3750	85.73	2.1875	55.56	46286

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Slow Spiral (continued) Style 150C

INCH SIZES

Drill Diameter		Decimal	mm	Overall Length		Flute Length		Style 150C
Fraction	Wire/Let			Inch	mm	Inch	mm	Bright
	15	.1800	4.57	3.3750	85.73	2.1875	55.56	46285
	14	.1820	4.62	3.3750	85.73	2.1875	55.56	46284
	13	.1850	4.70	3.5000	88.90	2.3125	58.74	46283
3/16		.1875	4.76	3.5000	88.90	2.3125	58.74	46212
	12	.1890	4.80	3.5000	88.90	2.3125	58.74	46282
	11	.1910	4.85	3.5000	88.90	2.3125	58.74	46281
	10	.1935	4.91	3.6250	92.08	2.4375	61.91	46280
	9	.1960	4.98	3.6250	92.08	2.4375	61.91	46279
	8	.1990	5.05	3.6250	92.08	2.4375	61.91	46278
	7	.2010	5.11	3.6250	92.08	2.4375	61.91	46277
13/64		.2031	5.16	3.6250	92.08	2.4375	61.91	46213
	6	.2040	5.18	3.7500	95.25	2.5000	63.50	46276
	5	.2055	5.22	3.7500	95.25	2.5000	63.50	46275
	4	.2090	5.31	3.7500	95.25	2.5000	63.50	46274
	3	.2130	5.41	3.7500	95.25	2.5000	63.50	46273
7/32		.2188	5.56	3.7500	95.25	2.5000	63.50	46214
	2	.2210	5.61	3.8750	98.43	2.6250	66.68	46272
	1	.2280	5.79	3.8750	98.43	2.6250	66.68	46271
15/64		.2344	5.95	3.8750	98.43	2.6250	66.68	46215
1/4		.2500	6.35	4.0000	101.60	2.7500	69.85	46216
17/64		.2656	6.75	4.1250	104.78	2.8750	73.03	46217
9/32		.2812	7.14	4.2500	107.95	2.9375	74.61	46218
19/64		.2969	7.54	4.3750	111.13	3.0625	77.79	46219
5/16		.3125	7.94	4.5000	114.30	3.1875	80.96	46220
21/64		.3281	8.33	4.6250	117.48	3.3125	84.14	46221
11/32		.3438	8.73	4.7500	120.65	3.4375	87.31	46222
23/64		.3594	9.13	4.8750	123.83	3.5000	88.90	46223
3/8		.3750	9.53	5.0000	127.00	3.6250	92.08	46224
25/64		.3906	9.92	5.1250	130.18	3.7500	95.25	46225
13/32		.4062	10.32	5.2500	133.35	3.8750	98.43	46226
27/64		.4219	10.72	5.3750	136.53	3.9375	100.01	46227
7/16		.4375	11.11	5.5000	139.70	4.0625	103.19	46228
29/64		.4531	11.51	5.6250	142.88	4.1875	106.36	46229
15/32		.4688	11.91	5.7500	146.05	4.3125	109.54	46230
31/64		.4844	12.30	5.8750	149.23	4.3750	111.13	46231
1/2		.5000	12.70	6.0000	152.40	4.5000	114.30	46232